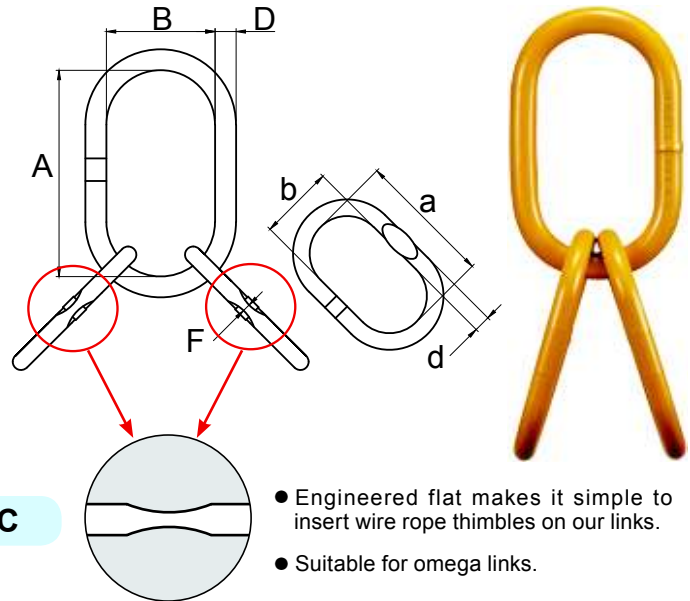


- Meets the following performance requirements:
 - DNV 2.7-1
 - EN 1677-4
 - ASME B30.26
- 20,000 cycle fatigue rated to 1.5 times Working Load Limit
- Charpy test of 42 joules (31ft. lbs.) at -40°C (-40°F) for normal section
- Charpy test of 27 joules (20ft. lbs.) at -40°C (-40°F) for welding section



- Engineered flat makes it simple to insert wire rope thimbles on our links.
- Suitable for omega links.

DA Master Link Assembly

Item No.	WLL	Proof Load	Dimensions (inch)							N.W.
	β 0-45° tonnes		D	A	B	d	a	b	F	
DA-007F-10	8.9	218	1	10.83	5.71	3/4	6.30	3.54	0.33	11.5
DA-007F-13	12.9	316	1-1/8	10.83	5.71	7/8	7.10	3.94	0.41	15.6
DA-007F-16	17.0	417	1-1/4	10.83	5.71	1	8.27	4.53	0.53	22.1
DA-007-19	23.6	579	1-7/16	10.83	5.71	1-1/8	7.48	3.94	---	26.9
DA-007-20	28.1	689	1-9/16	11.80	6.30	1-1/4	5.71	5.71	---	42.6
DA-007-22	38.3	939	1-3/4	13.40	7.10	1-7/16	11.20	6.10	---	58.7

*Welding Oblong Master Links
Design factor 5:1 proof tested and certified.

*F: Engineered flat

Item No.	WLL	Proof Load	Dimensions (mm)							N.W.
	β 0-45° tonnes		D	A	B	d	a	b	F	
DA-007F-10	8.9	218	25	275	145	19	160	90	8.5	5.2
DA-007F-13	12.9	316	28	275	145	22	180	100	10.5	7.1
DA-007F-16	17.0	417	32	275	145	25	210	115	13.5	10.0
DA-007-19	23.6	579	36	275	145	28	190	100	---	12.2
DA-007-20	28.1	689	40	300	160	32	275	145	---	19.3
DA-007-22	38.3	939	45	340	180	36	285	155	---	26.6

*Welding Oblong Master Links
Design factor 5:1 proof tested and certified.

*F: Engineered flat