

ABS					
Pipe Size	Inch	Pipe Class	Pipe OD (mm)	Wall Thickness (mm)	Working Pressure (Bar)
DN15	1/2"	15	21.4	2.1	15.0
DN20	3/4"	15	26.8	2.7	15.0
DN25	1"	9	33.6	2.1	9.0
		12	33.6	2.7	12.0
		15	33.6	3.3	15.0
DN32	1-1/4"	9	42.3	2.6	9.0
		12	42.3	3.4	12.0
		15	42.3	4.3	15.0
DN40	1-1/2"	9	48.3	3.0	9.0
		12	48.3	3.9	12.0
		15	48.3	4.9	15.0
DN50	2"	9	60.4	3.7	9.0
		12	60.4	4.8	12.0
		15	60.4	5.9	15.0
DN65	2-1/2"	6	75.2	3.1	6.0
		9	75.2	4.5	9.0
		12	75.2	6.0	12.0
		15	75.2	7.5	15.0
DN80	3	6	88.9	3.7	6.0
		9	88.9	5.4	9.0
		12	88.9	7.0	12.0
		15	88.9	8.6	15.0
DN100	4"	6	114.3	4.7	6.0
		9	114.3	6.9	9.0
		12	114.3	9.0	12.0
		15	114.3	11.0	15.0
DN150	6"	6	168.3	6.9	6.0
		9	168.3	10.1	9.0
		12	168.3	13.2	12.0
		15	168.3	16.2	15.0
DN200	8"	6	219.1	9.0	6.0
		9	219.1	13.1	9.0
		12	219.1	17.2	12.0
		15	219.1	21.0	15.0
DN225	9"	6	225.0	6.9	6.0
		8	225.0	9.1	8.0
		10	225.0	11.4	10.0
		12	225.0	13.5	12.0
		15	225.0	16.6	15.0
OD250	10"	6	250.0	7.6	6.0
		8	250.0	10.1	8.0
		10	250.0	12.6	10.0
		12	250.0	15.0	12.0
		15	250.0	18.4	15.0
OD280	11"	6	280.0	8.5	6.0
		8	280.0	11.3	8.0
		10	280.0	14.1	10.0
		12	280.0	16.7	12.0
		15	280.0	20.6	15.0
OD315	12"	6	315.0	9.6	6.0
		8	315.0	12.7	8.0
		10	315.0	15.9	10.0
		12	315.0	18.8	12.0
		15	315.0	23.2	15.0
OD355	14"	6	355.0	10.8	6.0
		8	355.0	14.3	8.0
		10	355.0	17.9	10.0
		12	355.0	21.2	12.0
		15	355.0	26.1	15.0
OD400	16"	6	400.0	12.1	6.0
		8	400.0	17.0	8.0
		10	400.0	20.1	10.0
		12	400.0	23.9	12.0
		15	400.0	29.4	15.0
OD450	18"	6	450.0	13.6	6.0
		8	450.0	18.1	8.0
		10	450.0	22.6	10.0
		12	450.0	26.9	12.0
		15	450.0	33.1	15.0
OD500	20"	6	500.0	15.1	6.0
		8	500.0	20.1	8.0
		10	500.0	25.1	10.0
		12	500.0	29.8	12.0
		15	500.0	36.7	15.0
OD630	24"	6	630.0	19.0	6.0
		8	630.0	25.3	8.0
		10	630.0	31.6	10.0
		12	630.0	37.5	12.0
		15	630.0	46.3	15.0